



Dart Aerospace Ltd.
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K6A 1K7
Canada

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D3302-3

Job Sheet 182196



Part No: D3302-3

Job Qty: 20 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/20/18

Job Tracking No:

Due Date: 9/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B2 IPP A 04.09.02 New issue KJ/JLM IPP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	9/10/18	9/10/18	0.00	0.00	Start Up Waterjet		DE 18/08/22
100	Waterjet	20 pcs	9/10/18	9/10/18	0.00	1.16	Waterjet1		DE 18/08/22
110	QC	20 pcs	9/10/18	9/10/18	0.00	0.00	QC2 Waterjet-1		DE 18/08/22
120	QC	20 pcs	9/10/18	9/10/18	0.00	0.00	QC8-2		38
130	Small Fab	20 pcs	9/10/18	9/10/18	0.00	0.00	Small Fab-3		9-89 N/A
140	Brake NC	20 pcs	9/10/18	9/10/18	0.11	2.44	Brake NC 1		9-89 DAS
150	QC	20 pcs	9/10/18	9/10/18	0.00	0.00	QC5		OCT 09 2018 68
160	HandFinish	20 pcs	9/10/18	9/10/18	0.00	1.04	HandFinish1		D.R 18/08/22
170	QC	20 pcs	9/10/18	9/10/18	0.00	0.00	QC7-2		OCT 10 2018 68
180	Packaging	20 pcs	9/10/18	9/10/18	0.00	0.00	Packaging3-1	5494	OCT 15 2018 9-89
190	QC21-SA	20 Ea	9/10/18	9/10/18	0.00	0.00	QC21		OCT 15 2018 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	19.8620 sf (.9931 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	20	185	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

Dart Aerospace Ltd.

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CANADA
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www.dartaerospace.com

Container No: S104307



Part: D3302-3

Job No: 182196

Serial No/Batch: S104307

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/22/18

BAG 80 0105 2 0 130

BAG 80 0105 1 1 130

BAG 80 0105 2 1 130

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐				